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|  | | | | | **PT. SUTRAKABEL INTIMANDIRI** | | | | | | | | | **CHECK SHEET** | | | | | | | | | | | | | | | | | | | | | | | | | No. Check Sheet | | | | | | | |  | | | |
| **PRODUKSI COPPER** | | | | | | | | | **MESIN UPCAST ....** | | | | | | | | | | | | | | | | | | | | | | | | |
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|  | Spesifikasi | | | | | | | | | | | | | | | 1.000 kg - 3.000 kg | | | | | | | SM.05.00.01 | | | | | | | Baik | | | | | | | | | | |  | | | | | | | |  | |
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| Shift / Regu | Time (waktu) | **MELTING FURNACE 1** | | | | | | | **MELTING FURNACE 2** | | | | | | |
| Voltage (V) | | | Power (KW) | Inductor Current (A) | Temperature ( °C ) | | Voltage (V) | | | Power (KW) | Inductor Current (A) | Temperature ( °C ) | |
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| Inlet Water | | | | | | | | Outlet Water | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Water Inductor | | | | | | | | Water Jacket | | | | | | | |
| Supply | | | | | | Rating | | | | Real | | | | | 1 | | | 2 | | | 3 | | | 4 | | | 5 | | | 6 | | | | 7 | | | | 8 | | | | | | (0C) | | | | | | | | | | | | | | Servo 1 | | | | | | | | | Servo 2 | | |
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| 03:00 | | | |  | | | | | |  | | | |  | | | | |  | | | | | | |  | | | | | | | | |  | | | | | | | |  | | |  | | |  | | |  | | |  | | |  | | | |  | | | |  | | | | | |  | | | | | | | |  | | | | | | | |  | | | | | | | | | | |  | | | | | | | | | | | | | | |  | | | | | | | | | | |
| 04:00 | | | |  | | | | | |  | | | |  | | | | |  | | | | | | |  | | | | | | | | |  | | | | | | | |  | | |  | | |  | | |  | | |  | | |  | | | |  | | | |  | | | | | |  | | | | | | | |  | | | | | | | |  | | | | | | | | | | |  | | | | | | | | | | | | | | |  | | | | | | | | | | |
| 05:00 | | | |  | | | | | |  | | | |  | | | | |  | | | | | | |  | | | | | | | | |  | | | | | | | |  | | |  | | |  | | |  | | |  | | |  | | | |  | | | |  | | | | | |  | | | | | | | |  | | | | | | | |  | | | | | | | | | | |  | | | | | | | | | | | | | | |  | | | | | | | | | | |
| 06:00 | | | |  | | | | | |  | | | |  | | | | |  | | | | | | |  | | | | | | | | |  | | | | | | | |  | | |  | | |  | | |  | | |  | | |  | | | |  | | | |  | | | | | |  | | | | | | | |  | | | | | | | |  | | | | | | | | | | |  | | | | | | | | | | | | | | |  | | | | | | | | | | |
| Spesifikasi | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 25-35 | | | | | | | | 35 - 50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 35 - 55 | | | | | | | | 25 - 65 | | | | | | | |  | | | | | | | | | | | 1125 - 1165 | | | | | | | | | | | | | | |  | | | | | | | | | | |
| Dibuat oleh, | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Diperiksa oleh, | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Diketahui oleh, | | | | | | | | | | | | | | | | | | | |
| Operator | | | | | | | | | | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Foreman | | | | | | | | | | | | | | | | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |  | | | |  | | | | |  | | | | | | | | | | |
| Shift 1 | | | | | | | | | | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Shift 1 | | | | | | | | | | | | | | | | | | | | | | | | |  | | | |  | | | | |  | | | | | | | | | | |
| Operator | | | | | | | | | | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Foreman | | | | | | | | | | | | | | | | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |  | | | |  | | | | |  | | | | | | | | | | |
| Shift 2 | | | | | | | | | | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Shift 2 | | | | | | | | | | | | | | | | | | | | | | | | |  | | | |  | | | | |  | | | | | | | | | | |
| Operator | | | | | | | | | | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Foreman | | | | | | | | | | | | | | | | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |  | | | |  | | | | |  | | | | | | | | | | |
| Shift 3 | | | | | | | | | | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Shift 3 | | | | | | | | | | | | | | | | | | | | | | | | | Mgr. Prod. Copper | | | | | | | | | | | | | | | | | | | |

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| Dibuat oleh | Diperiksa oleh | Disetujui oleh |
|  |  |  |
| Mgr. Produksi Copper | MR | Plant Manager |
|  |  |  |